ENGINEERING CHANGE NOTICE

DART AEROSPACE LTD	Amendment Design Review (ADR) Yes/No: Yes		ECN #:	886	
Date: 06.12.05	ADR Date: 06	06.10.27		2011 #.	
Job No: 00072 ,	Created By: 🦫		Checked By: 644		
Product No: D412-66 243	Approved By. (Proj. Manager)	Π	Approved By:	Mh	
Product Name: CROSSTUBE ASSEMBLY	(Proj. Manager)	Jh.	(Management if reqd)	(III)h	
		-		CD V	

Documents Affected:

RELEASE D412-664-243 REV. C RELEASE DSI 9357 REV. B

# Engineering Actions	Yes	No	Responsible	To happen by:	Complete
1 Required Documents/Drawings Under Review?	Х		MB/KJ	ASAP	06.12.08 9
2 Update Blue/Pink Folder/Electronic File	Х		KJ	06.12.12	06.12.08
3 Update DSI Folder/Electronic File	×		ŭ	06.12.12	Ob. 12.08 48
4 Update D-Part Master Binder	Х		KJ	06.12.12	06.12.08
5 Update Grey Project Binder	Х		MB/KJ	06.12.12	06.12.08 46
6 Update DEO/DSI Binder	×		とび	06.12.12	06 12 08 Kg
7 Update Master Document List (MDL) Lev. &	Х		KJ	06.12.12	06.12.08
8 Update Document Record (DR) lev. 3	Х		KJ	06.12.12	0612.08,19
9 Update Change Record Form	Х		KJ	06.12.12	06.12.08
10 Move Electronic File	Х		KJ	06.12.12	ob. 12, 08 +3-
11 Notify TC of Change		Х)
12 Notify FAA of Change		Х			
13 Update QSI 021 (TC/FAA STC)		Х			
14 Update QSI 036 (K-Kits)		Х			
15 Update Accpac Database		Х			
16 Update Access Database		X			
17 Verification ARC		X			
18 Update STC Approval List		Х			
19 Update Product Development Summary		Х			
20 Create/Update COSS (Estimate/BOM)	Х		EC/JLM	06.12.12	11/070320
21 Create/Update PPP's	X	- :	KI .	Ob. 12.12	Ca 12.08 th
22 Update Paperwork Kits in Production	Х		KJ/LL	06.12.12	06, VZ, O8, PD
23 Update Paperwork Kits in Stock	Х	×	KJ/LL	06.12.12	07.01.03 4 4026
24 Red Tag Stock with old CHG #		Х			0
25 Rework/Scrap Current Production	•	X			
26 Rework/Scrap Kits in Stock?	×		1		07.01.09 \$ 1502
27 Update Qpulse/Laminated Dwgs		Х			
28 Create/Update Controlled PDF Files	Χ		KJ	06.12.12	06.12.08 xx
29 Create/Update FAI sheets		Х			
30 Create/Update CNC Programs		Х			
31 Create/Update Tooling		Х			
32 MPP required?		Х			
33 Notify Previous Customers		Х			
34 Notify Eurocopter France		Х			
35					
36					

Description / Action:

* UPDATE CHANGE NUMBER TO CHG 005 FOR DAIZ-664-2034 CHG 003 FOR D412-664-2034 CHG 003 FOR D412-664-2034 CHG 003 FOR D412-664-2034

ALSO, ADD A STEP FOR APPLICATION OF MAGNOBOND 6398, AND A STEP FOR 12 HOURS CURE PRIOR PACKAGING.

FOR ITEMS 22 AND 23, REPLACE DSI 9357 REV. A WITH DSI 9357 REV. B

ECN Complete:

Date: 07, 03, 9,7

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	PPP'S	•

:ERING CHANGE NOTICE

MPP

PPPS	1			1 121 1	
DART AEROSPACE Date: 06 12 05 CH6 # 6	Amendment Desig	esign Review (ADR) Yes/No: Yes		T-61.	000
Date: 06.12.05	ADR Date: 0	6.10.2	27	EØN #:	886
Job No: 00072	Created By: 」タ	11	Checked By:		
Product No: D412-66 243	Approved-By:	11	Approved By:		
Product Name: CROSSTUBE ASSEMBLY	(Proj. Manager)	Uh	(Management if reqd)		
Documents Affected:		7			

Documents Affected:

RELEASE D412-664-243 REV. C RELEASE DSI 9357 REV. B

#	Engineering Actions	Yes	No	Responsible	To happen by:	Complete
	Required Documents/Drawings Under Review?	X	- NO	MB/KJ	ASAP	Complete
2		$\frac{\hat{x}}{x}$	<u> </u>	KJ	06.12.12	06.12.08
	Update DSI Folder/Electronic File	×		स्य	06.12.12	Cb.12.08 +87
	Update D-Part Master Binder	$\frac{\lambda}{x}$		KJ	06.12.12	06.12.08
	Update Grey Project Binder	$\frac{1}{X}$		MB/KJ	06.12.12	06.12.089
	Update DEO/DSI Binder	×		45	06.12.12	06 12 08 1
	Update Master Document List (MDL) 2ev. &	X		KJ	06.12.12	06.12.08
	Update Document Record (DR)	X		KJ	06.12.12	06.12.08
9	Update Change Record Form	Х	<u> </u>	KJ	06.12.12	06.12.08
10	Move Electronic File	Х	-	KJ	06.12.12	06.12.08
11	Notify TC of Change		Х			100,0000
	Notify FAA of Change		X			203
13	Update QSI 021 (TC/FAA STC)		X	·		203)6 IN STOCK 12 IN Proo.
14	Update QSI 036 (K-Kits)		Х		11	16 IN STOCK
15	Update Accpac Database		Х		<u> </u>	ر ا
16	Update Access Database		Х			12 IN PROD
17	Verification ARC		Х			12 110 11000 .
18	Update STC Approval List		Х			825653
19	Update Product Development Summary		X			26674
20,	Create/Update COSS (Estimate/BOM)	Х		EC/JLM	06.12.12	27181
	Create/Update PPP's	×	- 1 10 1 2 2 3	KJ	/Ob. 12.12	27262
22	Update Paperwork Kits in Production	Х		KJ/LL	06.12.12	27390
	Update Paperwork Kits in Stock	Х	፠	KJ/LL	06.12.12	29269-73
	Red Tag Stock with old CHG #		Х			29261-19
25	Rework/Scrap Current Production	}	, х			29104
	Rework/Scrap Kits in Stock?	V	Х			29105
	Update Qpulse/Laminated Dwgs		Χ			_
	Create/Update Controlled PDF Files	Х		KJ	06.12.12	Ob. 12,08 +A
-	Create/Update FAI sheets		Χ			.0
	Create/Update CNC Programs		Χ			
_	Create/Update Tooling		Χ			
	MPP required?		Χ			
	Notify Previous Customers		Х			
	Notify Eurocopter France		Х			
35						
36						

Description / Action:

* UPDATE CHANGE NUMBER TO CHG 405 FOR D412-664-2035 CHG 003 FOR D412-664-2035

* UPDATE ESTIMATE AS FOLLOWS: REMOVE D2856-600-1087, ADD D2732-058, REPLACE MS21920-30 WITH MS21920-32.

ALSO, ADD A STEP FOR APPLICATION OF MAGNOBOND 6398, AND A STEP FOR 12 HOURS CURE PRIOR PACKAGING.

* FOR ITEMS 22 AND 23, REPLACE DSI 9357 REV. A WITH DSI 9357 REV. B

ECN Complete:	Date:	